

Pullex® Crocodile

How to select the right fixing plate for the Pullex Crocodile.

Square shank part-off tool

1. When you have a shank part-off tool to be mounted on a tool holder you shall use the fixing plates with a flange. Clamp the fixing plates on the flange together with the part-off tool in the tool holder.



2. When you have a square shank part-off tool and there is no space for the flange, you should use this fixing plate. This is a frequent occurrence when mounting the square shank part-off tool direct on the turret.



Remark: The fixing plate C602 and C603 can also be used together with frame C30.

Blade part-off tool

1. Use the fixing plate to the right if you use any of the following tool holders:

- | | | | |
|----|---|--|----------------|
| a) | - Iscar tool holder (for blade 26/21,4) | type SGTBU-20-5G
type SGTBU-25-5G | C301-A1 |
| | - Sandvik tool holder (for blade 25,9/21,4) | type 151.2-202021M | |
| b) | - Iscar tool holder (for blade 32/24,8) | type SGTBU-20-6G
type SGTBU-20C-6
type SGTBU-25-6G
type SGTBU-25C-6 | C601-A1 |
| c) | - Iscar tool holder (for blade 32/24,8) | type SGTBU-32-6G
type SGTBU-32-25-6G | |
| | - Sandvik tool holder (for blade 31,9/25) | type 151.2-3232-25 | C601-A2 |
| | - Mircona tool holder (for blade 32/25) | type TB56C-25-32
type TB56C-32-32 | |



2. For other tool holders in blade style, choose the fixing plate to the right:

a) - Tool holder for blade ~26/21,4 ^{1,02"/0,83"}



b) - Tool holder for blade ~32/25 ^{1,26"/0,98"}



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